

## Bid invitation

### Information

Description: REPAIR OF 40NO'S LOAD ROLLERS OF 20CUMRS  
Bid invitation number: 6300031853

### Bid invitation rules

Bid invitation currency: INR  
**Timezone:** INDIA  
**Submission period:** 03.03.2020 14:00:00  
**Opening date:** 03.03.2020 16:00:00  
**Created On:** 18.02.2020 07:20:06

### Additional requested information:

Did you attach copy of total NIT document with seal & signature as a token of acceptance of BEML NIT.

Did you attach copy of experience as per NIT

Did you attach copy of online transaction slip for emd (or) MSE's certificate & Last year turnover details in case of exemption as per NIT

Did you attach copy of GST registration document of your firm

Did you attach copy of PAN card

Did you attach copy of your bank account details

### **Bid invitation text:**

Description of Work:

Repair of 40 nos. of load roller assy of 20cum shovel working under MARC at NCL.

Scope of Work:

A. ONLY BUSH PRESSING (Qty 16nos):

- i. New bush (Bush dimensions OD: 8.757inch, ID: 7.522inch & length: 14inch) pressing in to the roller bore supplied by BEML.
- ii. Both load roller and new bush will be provided by BEML.
- iii. The Firm has to ensure the Clearance of 1mm between roller shaft (OD: 190.05mm) and bush ID after pressing into the roller. If any mismatch to this clearance firm has to do the buffing to maintain the same.

B. WELD BUILDUP AND BUSH PRESSING (Qty 24nos):

- i. Weld Rebuilding of the worn out bore with E7018 electrode.

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- ii. Machining / boring of rebuilt roller bore to finish dimension as per bush OD. (Bush dimensions OD: 8.757inch, ID: 7.522inch & length: 14inch).
- iii. DP test has to be conducted on the machined roller bore surface before pressing the new bush.
- iv. New bush pressing in to the roller bore supplied by BEML.
- v. Both old/worn out load roller and new bush will be provided by BEML.
- vi. Firm has to ensure the Clearance of 1mm between roller shaft (OD: 190.05mm) and bush ID after pressing into the roller. If any mismatch to this clearance firm has to do the buffing to maintain the same.

### General Scope of Work & Notes:

1. Firm may depute their representative for better understanding and ascertain the job before quoting.
  2. Lowest bidder shall be identified based on the total tender value.
  3. Clearly indicate applicable taxes and duties.
  4. This repair tender is for repair of load rollers of 16nos only bush pressing and 24nos of weld buildup of worn out bore area with bush pressing.
  5. Firm has to quote for both scope of works for each roller only.
  6. The repaired each load roller will be under warranty in all respects for 06 months from the date of fitment on the shovel/equipment or 2500 working hours on shovel whichever is earlier.
  7. Collection and delivery of the load rollers from BEML is the responsibility of the firm.
  8. Delivery: Within 04 days for only bush pressing and 02 weeks for weld buildup and bush pressing for each roller from the date of collection of failed roller/receipt of the work order. Failed load rollers will be provided to firm on staggered manner.
  9. Payment: 90% payment within 21days from the date of delivery and acceptance of the repaired roller and balance 10% after the warranty period
- Last date & time for online submission: 03.03.2019 at 14.00 HRS for online submission of tender documents.

For any clarifications please contact Email: admin.srm@beml.co.in  
singrauli@rm.beml.co.in  
20cumrs@gmail.com

Phone number: 08022963269

07805272668

09685695459

Attachments:

NIT

### Bid invitation details

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
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Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		ONLY BUSH PRESSING PER ROLLER			16 JOB
2		WELD BUILDUP&BUSH PRESSING PER ROLLER		00:00:00	24 JOB